



Global BH 1000

EYELET BUTTONHOLE MACHINE

Two thread chainstitch eyelet buttonhole machine, easily adjustable from "cut before" to "cut after" buttonholes, with or without fly bar. Suitable for tailored clothing, outerwear, vests and jeans. Supplied with 4 interchangeable cams, 2 types of knives (cut before and cut after) and 4 cutting blocks. Standard delivered with following sizes: 13, 16, 18 and 22 mm. Equipped with automatic needle thread trimmer.

Máquina de 2 hilos en cadeneta para ojales, fácilmente ajustable desde "corte anterior" a "corte posterior", con o sin barra levadiza. Adecuada para ropa hecha a medida, ropa para exteriores, chalecos y vaqueros. Se suministra con 4 levas intercambiables, 2 tipos de cuchillas (corte anterior y corte posterior) y 4 bloques de corte. El modelo estándar se entrega en las siguientes medidas : 13, 16, 18 y 22 mm. Corta hilos superior automático.

2 fädige Knopflochmaschine, umstellbar als Vorschneider und Nachschneider, mit 4 verschiedenen Kurvenscheiben, 2 Messertypen und 4 Messerblocks. Standardlängen 13, 16, 18, und 22mm Einsatzgebiete: Damen- und Herren Oberbekleidung, Jeans u.s.w. Ausgestattet mit automatischen Nadelfaden - Abschneider.

Machine boutonnière à oilet point de chaînette 2 fils, modifiable facilement de «coupe avant» en «coupe après», avec ou sans arrêt en pointe. Recommandée pour vêtement de tailleur, pardessus, veste et jeans. Livré avec 4 cames interchangeables, 2 types de couteaux (coupe avant/coupe après) et 4 blocs de coupe. Livraison standard dans les dimensions suivantes: 13, 16, 18 et 22 mm. Coupe automatique du fil d' aiguille.

TECHNICAL SPECIFICATIONS

MACHINE SPEED
max 1750 spm

BUTTONHOLE LENGTH
10 - 32 mm
cam related

FEED TYPE
intermittent cam

CLAMPLIFT
10 mm

NEEDLE TYPE
501 / 1807 D

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The cams of the BH 1000 are easily interchangeable; just remove and replace

Features

Semi-Automatic Lubrication System uses drip oil wicks to carry oil to the critical parts of the machine.

Oil Level Indicator warns the operator or mechanic when the machine is low on oil, preventing machine from severe damage which can be caused by running the machine without enough oil.

Revolutionary Stop Motion contributes to improved product quality by virtually eliminating sewing defects such as "double stops". The roller activation ensures one full revolution to absorb the momentum every time, prolonging the life of the machine and increasing reliability.

Pattern Cam Replacement allows rapid changes in buttonhole styles. Buttonhole size, eye style (eye, no eye) and end finishing (open end), flybar can be changed by selecting one of the cams.

SPECIFICATIONS BH 1000

NEEDLE SYSTEM	NUMBER OF STITCHES	STITCH WIDTH	LENGTH OF BUTTONHOLE WITHOUT FLY	LENGTH OF BUTTONHOLE WITH FLY	MAX PRESSERFOOT LIFT	MAX THICKNESS OF SEWN WORK	NEEDLE THREADTRIMMER	MAX. SEWING SPEED*
1807-D 501	Per inch 15 - 40	Inch $\frac{5}{64}$ - $\frac{9}{64}$	Inch $\frac{1}{2}$ - $1\frac{1}{2}$	Inch $\frac{13}{32}$ - $1\frac{1}{4}$	Inch $\frac{13}{32}$	Inch $\frac{1}{4}$	•	Up to 1750 spm
	Per 10 mm 6 - 16	mm 2.0 - 3.5	mm 12.5 - 40	mm 10 - 32	mm 10	mm 6		



17 available cams suitable for BH 1000 type

MM		INCHES		MM		MM	
3.5 x 13*	$\frac{9}{64}$ - $\frac{1}{2}$	0 x 10	0 - $\frac{13}{32}$	3.5 x	min. 12.5	0 x	min. 12.5
3.5 x 16*	$\frac{9}{64}$ - $\frac{5}{8}$	0 x 13	0 - $\frac{1}{2}$		max. 40		max. 40
3.5 x 19*	$\frac{9}{64}$ - $\frac{3}{4}$	0 x 16	0 - $\frac{5}{8}$	$\frac{9}{64}$	INCHES		INCHES
3.5 x 22*	$\frac{9}{64}$ - $\frac{7}{8}$	0 x 19	0 - $\frac{3}{4}$		min. $\frac{1}{2}$	min. $\frac{1}{2}$	
3.5 x 26	$\frac{9}{64}$ - 1	0 x 22	0 - $\frac{7}{8}$	max. $1\frac{5}{8}$	max. $1\frac{5}{8}$	max. $1\frac{5}{8}$	
3.5 x 29	$\frac{9}{64}$ - $1\frac{1}{8}$	0 x 26	0 - $\frac{13}{32}$		*STANDARD WITH EACH BH-1000		
3.5 x 32	$\frac{9}{64}$ - $1\frac{1}{4}$	0 x 29	0 - $\frac{13}{32}$				
		0 x 32	0 - $\frac{13}{32}$				